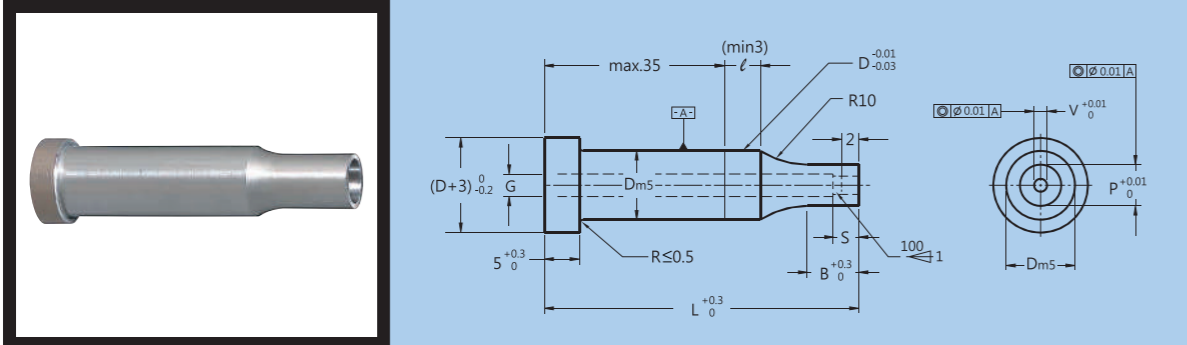


HTP055



Type 品名	Material 材質	Hardness 硬度	Delivery 交貨日
HTP055	Equivalent to SKD11 SKD11同級	60~63HRC	8 Working Days 8 個工作日

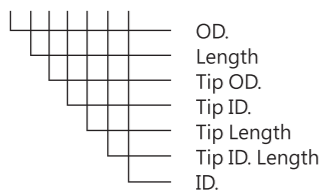
Type 品名	D	L (u:0.1mm)	P (u:0.01mm)	V (u:0.01mm)		B (u:0.1mm)	S (u:0.01mm)		G	
				min.	max.		min.	max.		
HTP055	8	35.0~60.0	4.80~7.99	1.50	G-0.5	4.0 ≤ B ≤ 19.0 & B ≤ L-27	3	(10)	G ≤ PX0.6 & P-G ≥ 1.20 (u:0.2mm)	
	10	35.0~60.0	4.80~9.99	1.50	G-0.5		3	(10)		
	13	35.0~60.0	5.80~12.99	1.50	G-0.5		3	(10)		
	16	35.0~60.0	9.80~15.99	2.50	G-0.5	4.0 ≤ B ≤ 25.0 & B ≤ L-27	3	(10)		(u:0.5mm)
	20	35.0~60.0	12.80~19.99	3.50	G-0.5	3	12			
	25	40.0~60.0	17.80~24.99	5.00	G-0.5	4.0 ≤ B ≤ 25.0 & B ≤ L-32	3	12		
32	40.0~60.0	19.80~31.99	7.50	G-0.5	3	15				

* Smax. (10) → When V ≤ 1.99, S is 4 mm at maximum V ≤ 1.99時 · S最大為4mm

* I : P > D-0.03 → I = 0 If P > D-0.03 for a round punch, D_{-0.03}^{-0.01} (press-in lead) is not included. 圓沖頭P > D-0.03時 · 不附D_{-0.03}^{-0.01} (導入部)

Order Ex. 訂購範例

HTP055-8-L-P-V-B-S-G



OD.
Length
Tip OD.
Tip ID.
Tip Length
Tip ID. Length
ID.

外徑
長度
前端外徑
前端內徑
前端長度
前端內徑長度
內徑

Alterations	追加加工名稱	Description	加工說明	Alterations	追加加工名稱	Description	加工說明
Alterations to Tip 刃口追加加工	PKC		Tip tolerance change 變更刃口公差	Alterations to head 頭緣部加工	HC		Head diameter change 變更頭緣直徑 *請參考表3
	VKC		Tip tolerance change 變更刃口公差		TC		Head thickness change 變更頭緣厚度 *請參考表2
Alterations to Full Length 全長追加加工	LKC		Full length tolerance change 變更全長公差		TKC TKM		Head thickness tolerance change 變更頭緣厚度公差
	Alterations to head 頭緣部加工	KC			Addition key flats 止迴加工	TCC	
Alterations to Shank 柄部追加加工		WKC		NDC			No press-in lead 無導入部
*追加加工詳細說明請參考產品概要-追加加工說明							