

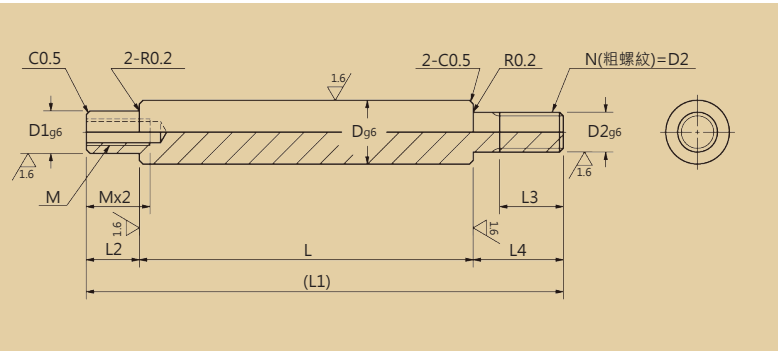


precision.MIT

Rotary Shafts-One
End Stepped-One End Male Thread-One End Female Thread Type

旋轉軸-雙邊軸頸・一端外螺牙型・一端內螺牙型

HFP086



Type 品名	Material 材質	Surface Treatment 表面處理	Delivery 交貨日
HFP086-A	S45C 中碳鋼	Blackening 染黑	8 Working Days 8 個工作日
HFP086-B		Nickel Electroless 鍍無電解鎳	

OD. TOL. 外徑公差	
D	g6
6	-0.004 -0.012
8・10	-0.005 -0.014
12~17	-0.006 -0.017
18~30	-0.007 -0.020
35~50	-0.009 -0.025

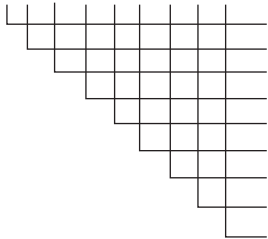
Type	D	D1(u:1mm)	D2	L(u:0.1mm)	L2(u:0.1mm)	L4(u:1mm)	L3(u:1mm)	M(粗螺紋)	L1
HFP086-A HFP086-B	6	5	3/4/5	20.0~296.0	2≤L2≤D1x5	5≤L4≤D2x7	D2≤6時 L3≤D2x3&L3≤L4-2 D2=8・10時 L3≤D2x3&L3≤L4-3 D2≥12時 L3≤D2x3&L3≤L4-5	3	300
	8	M3~M8時 M+2≤D1<D	3/4/5/6	20.0~396.0	2≤L2≤D1x5	5≤L4≤D2x7		3/4/5	400
	10		4/5/6/8	20.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		4/5/6	500
	12		5/6/8/10	30.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		5/6/8	600
	13		5/6/8/10	30.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		5/6/8/10	600
	15		5/6/8/10/12	25.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		5/6/8/10	600
	16	M10~M16時 M+3≤D1<D	5/6/8/10/12	40.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		5/6/8/10/12	600
	17		5/6/8/10/12	30.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		5/6/8/10/12	600
	18	M20・M24時 M+4≤D1<D	5/6/8/10/12	40.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		5/6/8/10/12	600
	20		5/6/8/10/12/16	30.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		5/6/8/10/12	600
	22	M30時 M+5≤D1<D	6/8/10/12/16	50.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		5/6/8/10/12/16	600
	25		8/10/12/16/20	30.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		5/6/8/10/12/16	600
	30		8/10/12/16/20/24	30.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		8/10/12/16/20	600
	35		10/12/16/20/24/30	40.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		8/10/12/16/20/24	600
	40		12/16/20/24/30	40.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		12/16/20/24/30	600
	50		16/20/24/30	40.0~496.0	2≤L2≤D1x5	5≤L4≤D2x7		16/20/24/30	600

Rotary Shafts-One
End Stepped-One End Male Thread-One End Female Thread Type

旋轉軸-雙邊軸頸・一端外螺牙型・一端內螺牙型

Order Ex. 訂購範例

HFP086-□-6-D1-D2-L-L2-L4-L3-M



A or B
OD
The Diameter of Stepped
The Diameter of Stepped
Length of Rotary Shafts
Length of Shaft-neck
Length of Thread
Length of Thread
Choose M (Thread)

選擇材質
外徑尺寸
軸頸外徑
軸頸外徑
選擇旋轉軸長度
軸頸長度
螺紋長度
螺紋牙長
選擇螺紋M

Alterations	追加加工名稱	Description	加工說明	Order Ex. 訂購範例
A		Length tolerance change 長度公差變更		HFP086-A-6-5-5-100-10-20-5-M3-A(±0.03) Length tolerance change to ±0.03 長度公差變更為±0.03
C		Adds set screw flat 單鍵槽或雙平面加工		HFP086-A-6-5-5-100-10-20-5-M3-C or 2C Adds set screw flats at one or two locations 單平面或雙平面追加
F		Adds key grooves 單鍵槽或雙鍵槽加工		HFP086-A-6-5-5-100-10-20-5-M3-F or 2F Key grooves at one or two locations 單鍵槽或雙鍵槽加工
M		Slit cam grooves 開縫凸輪用溝槽加工		HFP086-A-6-5-5-100-10-20-5-M3-M Slit cam grooves 開縫凸輪用溝槽加工