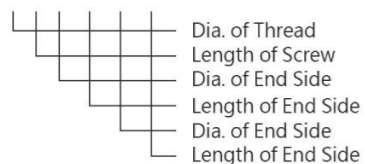


Type 項次	Material 材質	Surface Treatment 表面處理	Delivery 交貨日
HW-TSP002-A	S45C 中碳鋼	-	10 Working Days 10 個工作日
HW-TSP002-B		Blackening 染黑	

Type	D	L (u:1mm)	L1/L2 (u:1mm)	d1/d2	Pitch
HW-TSP002-A HW-TSP002-B	10	80~1000	2≤L1≤d1x7 2≤L2≤d2x7	6/7	2
	12	80~1000		6/7/8/9	2
	14	80~1000	8/9/10	3	
	16	100~1200	9/10/12	3	
	18	150~1200	9/10/12	4	
	20	150~1200	10/12/14/15	4	
	22	150~1200	10/12/14/15	5	
	25	150~1200	12/14/15/16/17	5	
	28	150~1200	14/15/16/17/20	5	
	32	200~1200	14/15/16/17/20/25	6	
36	200~1200	17/20/25	6		
40	200~1200	20/25/30	6		
50	200~1200	25/30/35/40	8		

Order Ex. 訂購範例

HW-TSP002-D-L-d1-L1-d2-L2



Dia. of Thread
Length of Screw
Dia. of End Side
Length of End Side
Dia. of End Side
Length of End Side

螺紋尺寸
螺桿長度
軸端尺寸
軸端長度
軸端尺寸
軸端長度

Alterations 追加加工名稱	Description 加工說明	Order Ex. 訂購範例																																																																				
A	Flat Machining 平面追加加工。	HW-TSP002-10-80-6-10-6-10-Ad1 or Ad2-3(L5)-5(L6)-1(L7) Flat Machining at the d1 or d2 Side. 在d1或d2端進行平面追加加工。																																																																				
B	Retaining Ring Groove 扣環溝槽追加加工。 <table border="1"> <thead> <tr> <th>d1(d2)</th> <th>e</th> <th>m</th> <th>n</th> </tr> </thead> <tbody> <tr><td>6</td><td>4</td><td>+0.075</td><td>0.7</td></tr> <tr><td>7</td><td>5</td><td>0</td><td>n±1.2</td></tr> <tr><td>8</td><td>5</td><td>0</td><td></td></tr> <tr><td>9</td><td>6</td><td>0.9</td><td></td></tr> <tr><td>10</td><td>9.6</td><td>-0.09</td><td></td></tr> <tr><td>12</td><td>11.5</td><td></td><td></td></tr> <tr><td>14</td><td>13.4</td><td></td><td></td></tr> <tr><td>15</td><td>14.3</td><td>0</td><td>1.15</td></tr> <tr><td>16</td><td>15.2</td><td>-0.11</td><td>+0.14</td></tr> <tr><td>17</td><td>16.2</td><td></td><td>0</td></tr> <tr><td>20</td><td>19</td><td></td><td>n±1.5</td></tr> <tr><td>25</td><td>23.9</td><td>0</td><td>1.35</td></tr> <tr><td>30</td><td>28.6</td><td>-0.21</td><td></td></tr> <tr><td>35</td><td>33</td><td>0</td><td>1.65</td></tr> <tr><td>40</td><td>38</td><td>-0.25</td><td>1.9</td></tr> <tr><td></td><td></td><td></td><td>n±2</td></tr> </tbody> </table>	d1(d2)	e	m	n	6	4	+0.075	0.7	7	5	0	n±1.2	8	5	0		9	6	0.9		10	9.6	-0.09		12	11.5			14	13.4			15	14.3	0	1.15	16	15.2	-0.11	+0.14	17	16.2		0	20	19		n±1.5	25	23.9	0	1.35	30	28.6	-0.21		35	33	0	1.65	40	38	-0.25	1.9				n±2	HW-TSP002-10-80-6-10-6-10-Bd1 or Bd2-6(L8) Retaining Ring Groove at the d1 or d2 Side. 在d1或d2端進行扣環溝槽追加加工。
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C	Wrench Flats 二面寬度追加加工。	HW-TSP002-10-80-6-10-6-10-Cd1 or Cd2-3(L5)-5(L6)-4(L7) Wrench Flats at the d1 or d2 Side. 在d1或d2端進行二面寬度追加加工。																																																																				
E	Coarse Tapping 攻牙孔追加加工。 <table border="1"> <thead> <tr> <th>d1(d2)</th> <th>M</th> </tr> </thead> <tbody> <tr><td>6</td><td>3</td></tr> <tr><td>7/8</td><td>3/4</td></tr> <tr><td>9/10</td><td>3/4/5</td></tr> <tr><td>12</td><td>3/4/5/6</td></tr> <tr><td>14/15</td><td>3/4/5/6/8</td></tr> <tr><td>16/17</td><td>3/4/5/6/8/10</td></tr> <tr><td>20</td><td>3/4/5/6/8/10/12</td></tr> <tr><td>25/30</td><td>3/4/5/6/8/10/12/16</td></tr> <tr><td>35</td><td>3/4/5/6/8/10/12/16/20</td></tr> <tr><td>40</td><td>3/4/5/6/8/10/12/16/20/24</td></tr> </tbody> </table>	d1(d2)	M	6	3	7/8	3/4	9/10	3/4/5	12	3/4/5/6	14/15	3/4/5/6/8	16/17	3/4/5/6/8/10	20	3/4/5/6/8/10/12	25/30	3/4/5/6/8/10/12/16	35	3/4/5/6/8/10/12/16/20	40	3/4/5/6/8/10/12/16/20/24	HW-TSP002-10-80-6-10-6-10-Ed1 or Ed2-M3 Coarse Tapping at the d1 or d2 Side. 在d1或d2端進行攻牙孔追加加工。																																														
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F	Square Chamfering 四角面追加加工。 <table border="1"> <thead> <tr> <th>d1 or d2</th> <th>16</th> <th>d1 or d2</th> <th>16</th> </tr> </thead> <tbody> <tr><td>6/7</td><td>5</td><td>17</td><td>12/13/14</td></tr> <tr><td>8</td><td>6</td><td>20</td><td>14/15/16</td></tr> <tr><td>9</td><td>7</td><td>25</td><td>17~20</td></tr> <tr><td>10</td><td>8</td><td>30</td><td>21~24</td></tr> <tr><td>12</td><td>9/10</td><td>35</td><td>25~28</td></tr> <tr><td>14/15</td><td>10/11/12</td><td>40</td><td>29~30</td></tr> <tr><td>16</td><td>11/12/13</td><td></td><td></td></tr> </tbody> </table>	d1 or d2	16	d1 or d2	16	6/7	5	17	12/13/14	8	6	20	14/15/16	9	7	25	17~20	10	8	30	21~24	12	9/10	35	25~28	14/15	10/11/12	40	29~30	16	11/12/13			HW-TSP002-10-80-6-10-6-10-Fd1 or Fd2-5(L5)-5(L6) Square Chamfering at the d1 or d2 Side. 在d1或d2端進行四角面追加加工。																																				
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